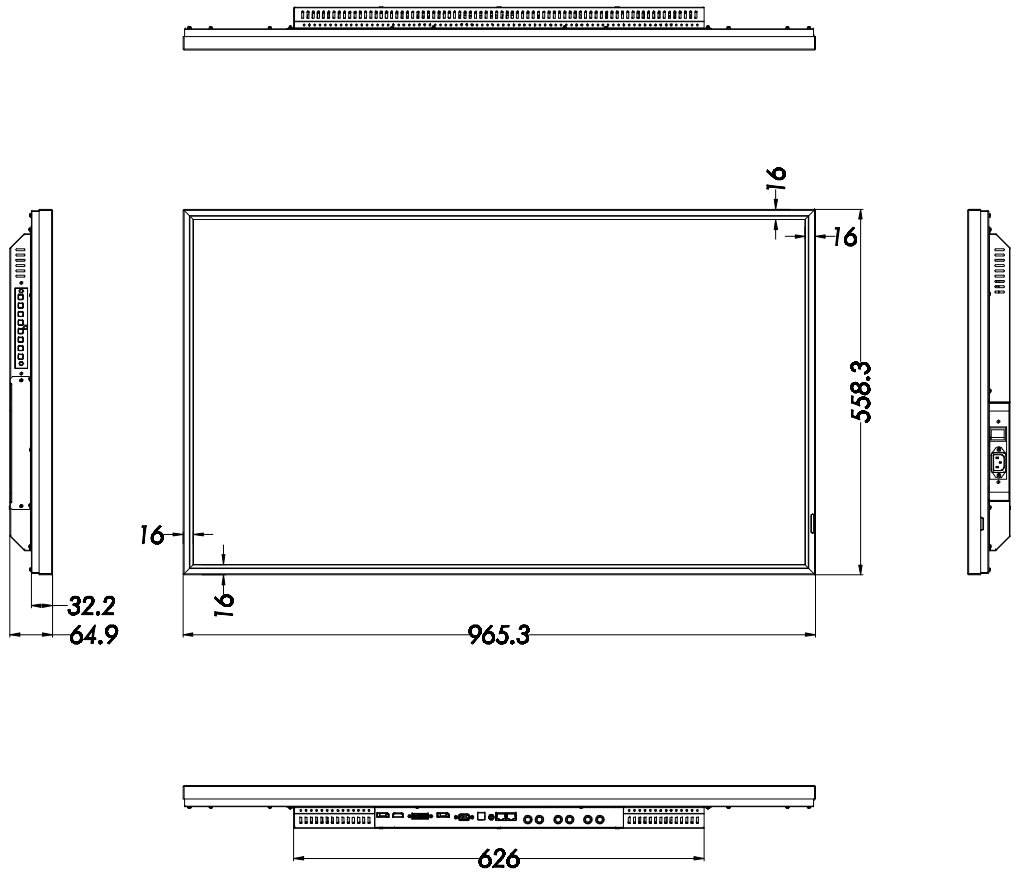

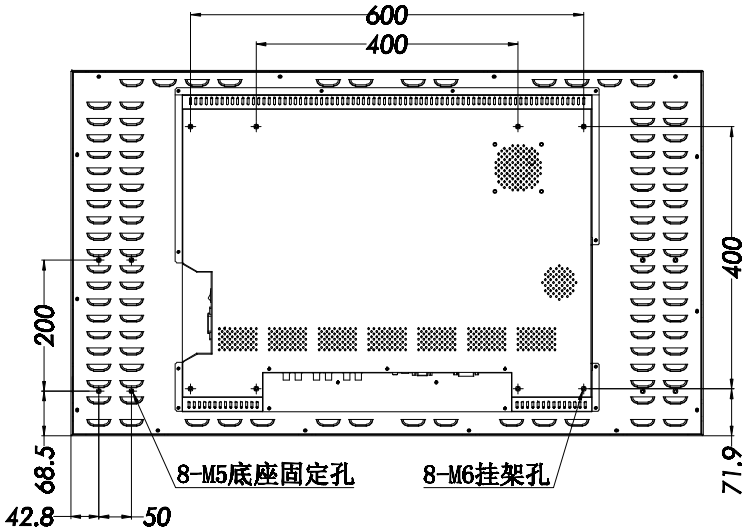

VA42-L20整机结构参数

整机尺寸： 965.3*558.3*64.9

挂架孔间距：400*400/400*600

底座固定孔间距：200*50

单位:mm

2013.09.26 10:08:27 +08'00'

Dimension tolerance unless otherwise stated for metal part.		>0-3	>3-6	>6-10	>10-18	>18-25	>25-40	>40-63	>63-100	>100-140	>140-250	>250-400	>400-630	>630-1K
		±0.2	±0.24	±0.26	±0.27	±0.29	±0.32	±0.35	±0.39	±0.44	±0.50	±0.55	±0.60	±0.70
	DIE CASTING Ref.QC T 269-1999								>0-1	>1-3	>3-10	>10-30	>30-120	>120-315	>315-1K
	SHEET METAL Ref. SJ-T10628 -1995 Blanking, cutting, outline								±0.025	±0.035	±0.05	±0.07	±0.10	±0.14	±0.20
	Piercing, holes, and space between them.								±0.02	±0.025	±0.035	±0.05	±0.07	±0.10	±0.13
	Distance from piercing/holes to edge.								±0.035	±0.05	±0.07	±0.10	±0.14	±0.20	±0.28
	Drawing, forming, extrusion.								±0.035	±0.05	±0.07	±0.10	±0.14	±0.20	±0.28

Part Name:		Model Name:	
Part Number:		Designer:	Project
TCL Mechanical Department		Check:	Material: Scale: 1:1
		Approve:	Weight(g): Sheet: